

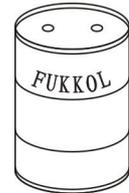


**FUKKOL**

**Nourishment for**  
Your Machines

# TECHNICAL DATA SHEET

## ISO FORM SERIES SULFUR CHLORINE FREE FORMING OIL



**Description:**

High viscosity high viscosity lubricant is a high viscosity lubricant. It contains neutral fat and solvent refining low aromatic base oil, which provides good lubrication and extreme pressure efficiency.

| Products Code      | Packings | Capacity |
|--------------------|----------|----------|
| I100206 (11) -4L   | Can      | 4L       |
| I1000206 (11) 18L  | Pail     | 18L      |
| I100206 (11) -200L | Durm     | 200L     |

**Performance characteristics:**

It is an excellent lubricant. It is suitable for drawing, drawing, deep drawing and forming, including cold forging.

It can also be used for die forging, punching, shearing and slicing. It can also be used to reduce the rolling copper pipe heel

Stainless steel pipe, deep drawing of copper pipe and high nickel alloy, to help reduce the shrinkage radius and thickness of the workpiece movement suitable for the general processing of copper tubes and cold rolling external lubrication.

**Typical physical properties**

|  | 32                           | 150     | 500     | 1000     | 1500      | 2000      | 3000      | 4500      |
|--|------------------------------|---------|---------|----------|-----------|-----------|-----------|-----------|
| Appearance                                   | Light yellow and transparent |         |         |          |           |           |           |           |
| Copper corrosion (100°C , 3h) leve           | 1a                           |         |         |          |           |           |           |           |
| Motion viscosity (40°C) , mm <sup>2</sup> /S | 28.8~35                      | 135~165 | 450~550 | 900~1100 | 1350~1650 | 1800~2200 | 2700~3300 | 4050~4950 |
| Density, g/cm <sup>3</sup>                   | 0.83~0.90                    |         |         |          |           |           |           |           |



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Moisture, % 0%

Flash point , °C ≥210 ≥230 ≥230 ≥230 ≥230 ≥230 ≥230 ≥230

Active sulfur, % 0

Chloride, % 0

Phosphide, % 0

Matters needing attention:

1. Pay attention to sealing and preserving oil products