



FUKKOL

Nourishment for
Your Machines

TECHNICAL DATA SHEET



EP FORM SPECIAL HIGH VISCOSITY FORMING OIL



Description:

FUKKOL EP FORM SPECIAL HIGH VISCOSITY FORMING OIL This product is a sulfur-containing oily paste with colorless soap and fat. EP form contains about 10% fat and sulfur containing super lubricant.

Products Code	Packings	Capacity
I100226 (28)) -4L	Can	4L
I100226 (28)) -18L	Pail	18L
I100226 (28)) -200L	Durm	200L

Purpose :

It is suitable for stretching the copper wire to form bright finished products. Usually 1 parts of EP FORM are mixed with 3 parts of pressure oil and copper wires pass through it. It can also be applied to severe thermal operations such as tube folding, extrusion and forging. Its high viscosity base oil can reduce volatilization and combustibility, so that the whole mold can maintain good contact with lubricants throughout the drawing process.

Typical physical properties

	10000	20000	30000
Appearance	Clear and transparent		
Copper corrosion (100°C , 3h) level	1a		
Kinematic viscosity (40°C) , mm ² /S	10000	20000	30000
Density, g/cm ³	0.83~0.9		
Flash point , °C	≥240	≥240	≥240

Matters needing attention:

1. Pay attention to sealing and preserving oil products