

### **WATER/OIL SOLUBLE DRILLING FLUIDS**

### 1. Chemicals and corporate identity

Product identification FUKKOL WATER/OIL SOLUBLE DRILLING FLUIDS

Product number 100435

KALEN INTERATIONAL LTD

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#### 2. Risk overview

chemicals

EU standard classification

EU standard \_\_\_\_\_

GB 13690-92
Classification of ommon dangerous
Not belong

Physical / chemical SEM Risco de USO normal.

The invasive route is inhalation, ingestion and transdermal

absorption.

Health hazard Health hazards to this product are less likely to be inhaled

poisoning, However, if contaminated and touched, the back of the

hand and forearm may meet with dermatitis and eczema.

Environmental hazard The environment is harmful, may cause long-term adverse effects on

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aquatic environment.

Danger sign



Using appropriate respiratory protective devices, the national

### 3. Composition

Ingredients	CAS #	Proportion
Sorbitan monooleate	1338-43-8	20.0 - 35.0%
Lubricating and antirust additive	68608-26-4	25. 0 - 45. 0%
Bactericidal and bacteriostat		10.0 - 20.0%
Saturated naphthenic oil	64742-53-6	40.0 - 50.0%

### 4. First aid measures

	USI	ing ap	propriate r	espirator	y protec	cive	device,	. the p	atrent
	will	be	transferred	immedia	tely,	if t	the pa	ıtient	stops
Inhalation	breath	ning,	artificial	respirat	ion sho	ıld b	e carr	ied ou	t, and
	the re	est i	s maintained	l and the	medical	l care	e is ca	erried	out in
	time.								

	Wash the place with soap and water.												
Skin contact	Take o	ff	contami	nated	clot	hes.	Conta	mina	ted c	lothes	shou	ld	be
			washed	with	soap	and	water	and	then	$\text{wear}_{ \circ}$			
	TD.	,	.1	1 • 1	1	. 1	0.1	C		1		7	1

Eye contact

To wash the eyelids, with the flow of water or saline. Seek medical assistance

Eating If the victim is lighter, drink 2-4 cup of milk or water.

If the victim has lost consciousness, seek medical attention immediately.

### 5. Fire control measures

Fire Extinguisher

Use foam, dry chemical reagent (dry powder), or carbon dioxide (CO2) fire.

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Hazardous combustion products

Carbide, hydride, water

Not listed

Flash point (degrees C)
Fire extinguishing
procedure

Firefighters to wear a gas mask, wearing a full body fire service, in the upper hand to fire. As far as possible the containers from fire to open. Water spray to keep fire cooling container, until the end of the fire. If the containers in the fireground have discoloration or generate sound from the safety relief devices, must be immediately evacuated.

Fire extinguishing agent: foam, dry powder, carbon dioxide, sand.

#### 6. Unexpected overflow handling measures

High temperature of the material, to avoid fire, Mars, or natural fire, if there is no danger, it is possible to stop and then overflow. With a mop or absorbent material will overflow into the proper container for further processing.

Quickly evacuate the contaminated area personnel to the safe area, and to isolate, strictly limit access. Cut off the fire source. Recommended emergency personnel wear self positive pressure respirator, wear protective clothing for firefighters. As far as possible to cut off the source of leakage, prevent access to sewers, flood channel limited space.

Small leakage

Adsorption or absorption of sand or other non combustible materials can also be washed with emulsion made of non combustible dispersant and diluted with lotion to put into the waste water system.

Large leakage

Construct a barrierpit to contain; covered with foam, reduce the Vapor Hazard. Explosion proof pump transferred to tankexclusive collector, place the disposal of recycling or shipped to the waste disposal.

#### 7. Operation disposal and storage

Operating notes

Closed operation, pay attention to ventilation. Operators must be trained in strict compliance with the operating rules. Stay away from fire, heat, smoking is prohibited in the workplace. Use explosion-proof ventilation system and equipment. To prevent vapor from leaking into the air in the workplace. Avoid contact with oxidizing agent. When transporting light light, to prevent damage to packaging and containers.

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Mechanical equipment and tools that are prohibited from using the easy to produce sparks.

At the time of filling, we should pay attention to the velocity of flow (not more than 3m/s), and there is a grounding device to prevent the accumulation of static electricity.

Stored in a cool, ventilated warehouse. Away from fire and heat. The temperature in the warehouse is not more than 50. To prevent direct sunlight. Keep container seal. Should be separate from the oxidant. Storage room lighting, ventilation and other facilities should be used in explosion-proof type, switch located in the warehouse. Equipped with corresponding varieties and quantities of fire equipment. Bottled stacking is not too large, should stay away from the wall, from the top of column, and the necessary fire inspection walkway. Technical measures for fire and explosion prevention in the storage tank. Open tank to summer cooling measures.

Storage precautions

### 8. Exposure control and personal protection

## $\begin{array}{c} {\tt Occupational\ exposure} \\ {\tt limit} \end{array}$

Maximum permissible concentration							
material	Regul	Contact /	Contact /	unit			
	ation	exposure duration	exposure				
	S		limit				
Oil mist	ACGIH	TWA	5	Milligram /			
				cubic meter			
	ACGIH	STEL	10	Milligram /			
				cubic meter			

Chemical marking symbol









Process control

Production process closed, full ventilation. Provide safe shower and eye washing equipment.

Inhalation

Respiratory system protection Generally do not need special protection, but the working environment of the air concentration than the general situation, can be worn with a filter type gas mask (half mask).

Personal protection

The body is protected against static electricity.

Hand protective wear gloves.

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Its

Smoking is prohibited in the workplace.

### 9. Physical and chemical properties

Product status

Liquid state

Appearance and smell

Brown transparent liquid, no special smel

Specific gravity 25°C, g/cm³

0.920

The PH value of 5% water diluents

8.5 $\sim$ 9.5

Concentration

5. 5

Copper corrosion 100℃,

1a

3h

Solubility
Volatile organic
compounds (%)
g/1: 0

Dissolve in water 0
lbs./gal:0

### 10. Stability and chemical reaction data

Stability

Stable

Risk aggregation

Will not produce

Avoid measures

Strong oxidant, acid, anhydride, amine

Material attention

No

The risk of material after decomposition

No

### 11. Toxicity data

Basis of evaluation: The information provided is based on similar product components and toxic data.

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Acute toxicity:

Acute oral toxicity: Low toxicity: LD50>5000mg/Kg Acute toxicity of skin: Low toxicity: LD50>5000mg/Kg

Acute respiratory toxicity: Under normal use, Do not think there is a danger of inhalation.

Skin irritation or corrosion: It is expected to feel a slight irritation. Long or continuous contact with the skin, Without proper cleaning, May clog the pores of the skin, Lead oil acne / hair Xiangyan disease.

Eye irritation or corrosion: It is expected to feel a slight irritation. Respiratory or skin allergy: Inhalation of vapors or powder fogs may cause stimulation. Mutagenicity of germ cells: There is no danger of mutagenesis.

#### 12. Ecological data

There is no data on ecotoxicology that specializes in this product. The following information is based on the knowledge of the components of similar products and the preschool age of Ecotoxicology.

May cause aquatic organisms emit foul.

Acute toxicity

For liquid under most environmental conditions. Floating on the

surface of the water. If you get into the soil, It will be

Mobility/mobility in soil absorbed by the soil particles and will not be able to flow.

Biodegradation is not expected to be easy.

Persistence/degradability biodegradability, But this product also contains some

components that may remain in the environment.

Components with potential for bioaccumulation.

Bioaccumulation

A product is a mixture of non volatile components, It is not

Other adverse reactions expected to be discharged into the air

No ozone depletion is expected, The possibility of photochemical ozone formation or global warming.

It is expected that the main components have inherent

### 13. Waste information

Waste method

The empty drum shall be recovered, regenerated or abandoned by the institution of a qualified or executing license, and be careful in any case to make sure that it is in conformity with the national laws and local regulations.

#### 14. Transport information

Transport mode

Transport by ordinary product.

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Packing method

Plastic barrels; plastic bottles; iron.

The corresponding variety and quantity of fire fighting equipment and leakage emergency treatment equipment should be equipped with the corresponding variety and quantity of the transport vehicle.

Transportation matters needing attention

It's better to transport early and late in summer. The tank (tank) used in transportation should be connected with the chain, and the holes can be arranged in the groove to reduce the vibration and generate static electricity.

With no oxidant edible chemical conventional mixing luck. Transit should prevent accumulation of insolation, rain, high temperature resistant. Should stay away from the fire, heat, high temperature zone.

The vehicle exhaust pipe of the vehicle must be equipped with a fire resistance device, which prohibits the use of easy to produce sparks of machinery and equipment and tools for loading and unloading.

#### 15. Regulation information

EU standard classification

Combustible.

Irritation. The classification of the product is carried out according to the test data of the whole or part of the product.

EU label

Symbol: F, Xn

Risk characteristics

R65; harmful: If swallowing can cause lung injury. R67; Steam can cause drowsiness and dizziness.

S43; In case of fire, use foam, dry chemical preparation (dry powder) or carbon dioxide

S9; Place the container in a well ventilated place. S16; Stay away from fire, please do not smoke.

S33; Take ESD preventive measures.

Safety recommendations S3

S36/37; Wear suitable protective clothing and gloves. S57: Use appropriate containers to avoid environmental pollution

S60; This material and its container must be treated with hazardous waste.

S62; after eating do not induce vomiting: seek medical advice immediately and show this container or its logo.

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#### Reference:

Change description: No

Other information: The following laws and regulations and standards have made corresponding regulations on the safe use, storage, transportation, loading and unloading, classification and marking of chemicals.:

Law Of The People's Republic Of China On Safe Production. (The tenth meeting of the standing committee of the 12th National People's Congress was adopted in Aug., 31th, 2014)

The Occupational-Disease-Prevention Law Of The People's Republic Of China. (The 24th meeting of the standing committee of the ninth National People's Congress was adopted in Oct., 27th, 2001)

Environmental Protection Law Of The People's Republic Of China. (The 11th meeting of the standing committee of the seventh National People's Congress was adopted in Dec., 26th, 1989.)

Regulations On The Safety Management Of Hazardous Chemicals. (The 44th executive meeting of the state council adopted the amendment in Feb., 16th, 2011.)

 $\langle$ The safety production license ordinance.  $\rangle$  (The 34th executive meeting of the state council adopted in Jan., 7th, 2004.)

#### Disclaimer.:

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