



# TEEHNICAL DATA SHEET

## **SUPER ROKA STAINSTEEL TAPPING ADDITIVE**





### Description:

Rich high tapping oil essence is a kind of liquid with high viscosity and extreme pressure additive. This product can significantly reduce friction and give full play to the cutting function. It is suitable for all kinds of winch, tattling, tapping, drilling and other metal cutting processes. The tapping oil can be used in a variety of metal materials, including hardened steel, titanium and nickel chromium alloy. The high tapping oil can also be used as an additive to the

ordinary mineral oil cutting fluid to cope with the arduous cutting process, such as the drawing of super hard metal and the gear cutting. Type and so on.

#### Performance characteristics:

- Prolonging the life of the tool;
- Increase the finish of the workpiece;
- Increase the cutting rate;
- Reducing production costs.

Products Code	Packings	Capacity
I100147-4L	Can	4L
I100147-18L	Pail	18L
I100147-200L	Durm	200L

### Typical Physical Properties

Appearance	Dark brown viscous liquid
Specific gravity	0. 85~0. 92
Flash point	Not less than 220
Viscosity cst40℃ ℃	288-352
Anti-mist properties Corrosion inhibitor	Good

Matters needing attention:

1. Pay attention to sealing and preserving oil products