



## TEEHNICAL DATA SHEET



#### R.T.D ROKA



#### Description:

Lujia tapping oil is a unique cutting fluid, containing extremely pressure additive liquid, suitable for hand and mechanical tapping, winch, tapping, drilling and other metal cutting processes. Lujiaxi tooth oil can be used in all non-ferrous metal materials, including hardened steel, titanium and nickel chromium alloy. This product significantly reduces friction and performs exceptional cutting

functions.

#### Performance characteristics:

- Greatly prolonging the tool life.
- Improve the surface finish of the product.
- It's easier to cope with hard work
- Improving cutting precision and reducing work difference.
- Antirust efficiency.
- low smell.

Products Code	Packings	Capacity
I100148-4L	Can	4L
I100148-18L	Pail	18L
I100148-200L	Durm	200L

### <u>Typical Physical Properties</u>

Appearance :	Dark brown transparent liquid	
Specific gravity	0.83~0.89	
Flash point	Not less than 220	
Viscosity cst 40℃	90 <sup>~</sup> 120	
Sulphur %weight	Not less than 10%	
Chlorine %weight	Not less than 5%	
Anti-mist properties Corrosion inhibitor	Good	

Matters needing attention:

1. Pay attention to sealing and preserving oil products





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