



SDS Safety Data Sheet

X-CUT 15 FREE LOW VISCOSITY CUTTING OIL

1. Chemicals and corporate identity

Product identification	FUKKOL X-CUT 15 CHORING FREE LOW VISCOSITY CUTTING OIL
Product number	120123
Suppliers	KALEN INTERATIONAL LTD Hongkong Kowloon New Po Kong Fong Street No. 10 new treasure Center Building 1 room 6 words
Emergency telephone	+ 852-2420 2444
Fax	+ 852-2485 1418
Manufacturer	KALEN LUBRICANTS TECHNOLOGY(HUI ZHOU) LTD.

2. Risk overview

EU standard classification	-----
GB 13690-92 Classification of common dangerous chemicals	Not belong
Physical / chemical hazard	Combustible. The material will release the vapor to form a combustible mixture of gas, if the vapor accumulation is lit will flash fire or explosion. Electrostatic accumulation of the material may cause the discharge to fire. .
Health hazard	Harmful: if swallowed, it will cause damage to the lungs. Steam can cause drowsiness and dizziness. May stimulate the eyes, nose, throat and lungs. May cause depression in the central nervous system.
Environmental hazard	Toxic to aquatic organisms, may cause long-term adverse effects on the aquatic environment.

Flame burst hazard

This product is flammable.

Danger sign



3. Composition

Ingredients	CAS #	Proportion
Sulfur containing lubricating pole pressure additive	—	10.0 – 15.0%
Antirust and anti oxygen additive	—	5.0 – 10.0%
Bactericidal and bacteriostat	—	1.0 – 3.0%
Heavy distillate hydrocarbons from dewaxing oil	3642-65-0	50.0 – 75.0%

4. First aid measures

Inhalation

Using appropriate respiratory protective device, the patient will be transferred immediately, if the patient stops breathing, artificial respiration should be carried out, and the rest is maintained and the medical care is carried out in time.

Skin contact

Wash the place with soap and water.
Take off contaminated clothes. Contaminated clothes should be washed with soap and water and then wear.

Eye contact

To wash the eyelids, with the flow of water or saline. Seek medical assistance

Eating

This product is likely to cause serious damage to the lungs, such as pneumonia, should immediately seek medical treatment, such as vomiting, should continue to keep his head under the thigh and observe whether it is difficult to breathe.

5. Fire control measures

Fire Extinguisher

Use foam, dry chemical reagent (dry powder), or carbon dioxide (CO₂) fire.



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Hazardous combustion
products

Hydrogen, chloride, some phosgene.

Flash point (degrees C)

Not listed .

Fire extinguishing
procedure

Cut off the "fuel" source, use foam, dry powder compound fire
extinguishing, pay attention to the safety of personnel.

6. Unexpected overflow handling measures

High temperature of the material, to avoid fire, Mars, or natural fire, if there is no danger, it is possible to stop and then overflow. With a mop or absorbent material will overflow into the proper container for further processing.

Quickly evacuate the contaminated area personnel to the safe area, and to isolate, strictly limit access. Cut off the fire source. Recommended emergency personnel wear self positive pressure respirator, wear protective clothing for firefighters. As far as possible to cut off the source of leakage, prevent access to sewers, flood channel limited space.

Small leakage Adsorption or absorption of sand or other non combustible materials. Can also be used a lot of water washing, washing water and diluted into the wastewater system.

Large leakage Construct a barrierpit to contain; covered with foam, reduce the Vapor Hazard. Explosion proof pump transferred to tankexclusive collector, place the disposal of recycling or shipped to the waste disposal.

7. Operation disposal and storage

Operating notes

Closed operation, pay attention to ventilation. Operators must be trained in strict compliance with the operating rules. Stay away from fire, heat, smoking is prohibited in the workplace. Use explosion-proof ventilation system and equipment. To prevent vapor from leaking into the air in the workplace. Avoid contact with oxidizing agent. When transporting light light, to prevent damage to packaging and containers.

Mechanical equipment and tools that are prohibited from using the easy to produce sparks.

At the time of filling, we should pay attention to the velocity of flow (not more than 3m/s), and there is a grounding device to prevent the accumulation of static electricity.



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Storage precautions

Stored in a cool, ventilated warehouse. Away from fire and heat. The temperature in the warehouse is not more than 50. To prevent direct sunlight. Keep container seal. Should be separate from the oxidant. Storage room lighting, ventilation and other facilities should be used in explosion-proof type, switch located in the warehouse. Equipped with corresponding varieties and quantities of fire equipment. Bottled stacking is not too large, should stay away from the wall, from the top of column, and the necessary fire inspection walkway. Technical measures for fire and explosion prevention in the storage tank. Open tank to summer cooling measures.

8. Exposure control and personal protection

Occupational exposure limit

Maximum permissible concentration				
material	Regulations	Contact / exposure duration	Contact / exposure limit	unit
Oil mist	ACGIH	TWA	5	Milligram / cubic meter
	ACGIH	STEL	10	Milligram / cubic meter

Chemical marking symbol



Process control

Production process closed, full ventilation. Provide safe shower and eye washing equipment.

Inhalation

Respiratory system protection
Generally do not need special protection, but the working environment of the air concentration than the general situation, can be worn with a filter type gas mask (half mask).

Personal protection

Body protection Wear anti-static work clothes.
Hand protection Wear general protective gloves.

Its

Smoking is prohibited in the workplace.

9. Physical and chemical properties

Printed in CHINA.

The information in this publication is based on our experience and reports from customers. There are many factors outside our control and knowledge which affect the use and performance of our products for which reason the information in this publication is given without responsibility.

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Product status	liquid state
Appearance and smell	Light yellow, transparent, no special odor
kinematic viscosity 40℃, mm ² /s	28.8~35.2
Density 20 ℃, g/cm ³	0.850~0.950
Flash point ℃	≥170
Pour point ℃	<-12
Dissolve situation	Insoluble in water and soluble in mineral oil.
Copper corrosion not greater than level	1a

10. Stability and chemical reaction data

Stability	Stable
Risk aggregation	Will not produce
Avoid measures	Strong oxidant, acid, anhydride, amine
Material attention	No
The risk of material after decomposition	No

11. Toxicity data

Basis of evaluation: The information provided is based on similar product components and toxic data.

Acute toxicity:

Acute oral toxicity: Low toxicity: LD50>5000mg/Kg

Acute toxicity of skin: Low toxicity: LD50>5000mg/Kg

Acute respiratory toxicity: Under normal use, Do not think there is a danger of



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inhalation.

Skin irritation or corrosion: It is expected to feel a slight irritation. Long or continuous contact with the skin, Without proper cleaning, May clog the pores of the skin, Lead oil acne / hair Xiangyan disease.

Eye irritation or corrosion: It is expected to feel a slight irritation.

Respiratory or skin allergy: Inhalation of vapors or powder fogs may cause stimulation.

Mutagenicity of germ cells: There is no danger of mutagenesis.

12. Ecological data

There is no data on ecotoxicology that specializes in this product. The following information is based on the knowledge of the components of similar products and the preschool age of Ecotoxicology.

Acute toxicity	May cause aquatic organisms emit foul. For liquid under most environmental conditions. Floating on the surface of the water. If you get into the soil, It will be absorbed by the soil particles and will not be able to flow.
Mobility/mobility in soil	Biodegradation is not expected to be easy.
Persistence/degradability	It is expected that the main components have inherent biodegradability, But this product also contains some components that may remain in the environment.
Bioaccumulation	Components with potential for bioaccumulation.
Other adverse reactions	A product is a mixture of non volatile components, It is not expected to be discharged into the air No ozone depletion is expected, The possibility of photochemical ozone formation or global warming.

13. Waste information

Waste method	The empty drum shall be recovered, regenerated or abandoned by the institution of a qualified or executing license, and be careful in any case to make sure that it is in conformity with the national laws and local regulations.
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14. Transport information

Transport mode	Transport by ordinary product.
Packing method	Plastic barrels; plastic bottles; iron.
Transportation matters needing attention	The corresponding variety and quantity of fire fighting equipment and leakage emergency treatment equipment should be



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equipped with the corresponding variety and quantity of the transport vehicle.

It's better to transport early and late in summer. The tank (tank) used in transportation should be connected with the chain, and the holes can be arranged in the groove to reduce the vibration and generate static electricity.

With no oxidant edible chemical conventional mixing luck.

Transit should prevent accumulation of insolation, rain, high temperature resistant. Should stay away from the fire, heat, high temperature zone.

The vehicle exhaust pipe of the vehicle must be equipped with a fire resistance device, which prohibits the use of easy to produce sparks of machinery and equipment and tools for loading and unloading.

15. Regulation information

EU standard
classification

Combustible.

Irritation. The classification of the product is carried out according to the test data of the whole or part of the product.

EU label

Symbol: F, Xn

Risk characteristics

R65; harmful: If swallowing can cause lung injury.
R67; Steam can cause drowsiness and dizziness.

Safety recommendations

S43; In case of fire, use foam, dry chemical preparation (dry powder) or carbon dioxide
S9; Place the container in a well ventilated place.
S16; Stay away from fire, please do not smoke.
S33; Take ESD preventive measures.
S36/37; Wear suitable protective clothing and gloves.
S57; Use appropriate containers to avoid environmental pollution
S60; This material and its container must be treated with hazardous waste.
S62; after eating do not induce vomiting: seek medical advice immediately and show this container or its logo.

16. Other information

Reference:

Change description: No

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Other information: The following laws and regulations and standards have made corresponding regulations on the safe use, storage, transportation, loading and unloading, classification and marking of chemicals.:

Law Of The People's Republic Of China On Safe Production. (The tenth meeting of the standing committee of the 12th National People's Congress was adopted in Aug., 31th, 2014)

The Occupational-Disease-Prevention Law Of The People's Republic Of China. (The 24th meeting of the standing committee of the ninth National People's Congress was adopted in Oct., 27th, 2001)

Environmental Protection Law Of The People's Republic Of China. (The 11th meeting of the standing committee of the seventh National People's Congress was adopted in Dec., 26th, 1989.)

Regulations On The Safety Management Of Hazardous Chemicals. (The 44th executive meeting of the state council adopted the amendment in Feb., 16th, 2011.)

《The safety production license ordinance.》 (The 34th executive meeting of the state council adopted in Jan., 7th, 2004.)

Disclaimer.:

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