



**FUKKOL**

**Nourishment for**  
**Your Machines**

# TECHNICAL DATA SHEET

## CHORINE FREE CUTTING OIL STABLE 323



### Description:

FUKKOL STABLE 323 Chlorine free cutting oil For a series of high-quality pure oil cutting oil, with specially developed extrusion additives and lubricating additives.

Products Code	Packings	Capacity
I100111-4L	Can	4L
I100111-18L	Pail	18L
I100111-200L	Drum	200L

### **Purpose :**

It is suitable for the most difficult cutting operation. It can be used in stainless steel, tensile steel and other metals.

It is suitable for various processes such as cutting, turning, drilling, punching and shearing, stretching and so on.

### Performance characteristics:

- Making the cutting time quicker and good glossiness.
- Excellent extrusion performance, reduce heating during machining, reduce tool wear and prolong tool life.
- Ensure fast removal of metal machined shavings and reduce wastage.

### Typical Physical Properties

DENSITY g/cm <sup>3</sup>	FLASH POINT °C	POUR POINT °C	VISCOSITY 40°C	Appearance
0.82~0.85	>180	<-9	19.8~24.2	Light brown transparent liquid

### **Matters needing attention:**

1. Pay attention to sealing and preserving oil products



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